

Date: Monday, 7/30/2007 1:46:02 PM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : RESTRICTOR FITTING
Job Number : 33766	
Estimate Number : 10928	
P.O. Number : <i>N/A</i>	Part Number : D2005013
This Issue : 7/30/2007 S.O. No. : <i>N/A</i>	Drawing Number : D2005 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i> Type : SMALL /MED FAB	Drawing Revision : C
Previous Run : 28208	Material : <i>N/A</i>
Written By : <i>[Signature]</i>	Due Date : 8/6/2007 Qty: <i>5</i> Um: Each
Checked & Approved By : <i>[Signature]</i> 07.07.30	
Comment : Est. B 99.08.24 Re-format DM/EC	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	AN8328J	Union,Bulkhead-M-Flare
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Elbow,Bulkhead-M-Flare

Pick:

Qty	Part Number	Description	Batch
1	AN832-8J	fitting	<i>M 01925 (4)</i>

*SB 07/08/22 (4)*

2.0	D2005003	Restrictor
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Restrictor

Pick:

Qty	Part Number	Description	Batch
1	D2005-003	Restrictor	<i>B 19073</i>

*SB 07/08/22 (4)*

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL / MED FAB

Machine elbow P/N: AN833-8J per Dwg. D2005-013

Press fit D2005-003 restrictor in place as per Dwg. D2005-013

Note: (15° chamfer towards inside of fitting)

Stake restrictor in place using clean ballpeenhammer to tap down edge.

Polish smooth finish

Scribe P/N: D2005-013

*SB 07-08-22*

*MF 07-08-22*

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

*SB 07/08/22 (4)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: D Date: 07/08/23

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: RESTRICTOR FITTING

Job Number: 33766

Part Number: D2005013

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

7/8/23 50

(4x)

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(4)  
7/8/23

Job Completion



U 7-8-23

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

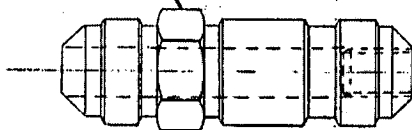
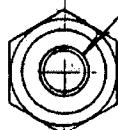
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**DART**

DESIGN BRADLEY	DRAWN BY BRADLEY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2005-013	REV C SHEET 1 OF 1
DATE 96.04.17		TITLE RESTRICTOR B'HEAD FIT'S	SCALE
C		REDRAWN 96.04.17 BRADLEY <i>[Signature]</i>	

**RELEASED**  
97/09/03 DSAN 832 - 8J  
FITTINGDRILL 11mm DIA  
x .500 AS SHOWND 2005-003  
FORCE FIT AS  
SHOWN AND STAKE  
IN PLACE.DETAIL OF D2005-013SCALE 1:1

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 33766